General Information

General Information

Sterling vehicles have a 12-volt, negative ground electrical system. See **Specifications 400** for a list of standard circuit numbers and circuit descriptions for vehicles built beginning February 27, 2001.

Fuses and Circuit Breakers

Sterling vehicles use blade-type fuses that have a transparent plastic housing enclosing the metal fuse element. A fuse is designed to melt the metal element at a certain amperage to protect the circuit wiring and components from damage due to an overcurrent condition. The ampere rating of a fuse can be determined by reading the number molded into the top end of the fuse or by color. See **Specifications 400** for the fuse amperage rating and color for that amperage rating.

Wire Color Code

Colored wiring aids in the diagnosis and testing of electrical systems. It allows for faster identification when testing circuits for failure. See **Specifications 400** for a list of standard wiring color-coding information for vehicles built beginning February 27, 2001.

In-Line Protection Devices

In addition to the fuses in the fuse junction panel and the power distribution module (PDM), there may be in-line fuses in the wiring harnesses. The fuses are located in the battery cable wiring assembly and provide power to the PDM fuses for the electrical, audio, and gauges in the cab. Two 10-gauge fuse links may be used on Sterling vehicles built before February 27, 2001: one is located between the starter motor battery terminal, the other is in the alternator wiring circuit protection.

Fusible Links

Fusible links are short lengths of wire that are smaller than the wires they are protecting. Fusible link wire is covered with a special, thick, non-flammable insulation. An overcurrent condition causes the insulation to blister and, if the overcurrent condition continues, the wire link will melt. To check a fusible link, look for blistered insulation. If the insulation is okay, pull lightly on the wire. If the fusible link insulation stretches, the wire has melted.

Shielded Wires

Shielding is necessary when a critical circuit is susceptible to electromagnetic interference. Shielded wire has three conducting strands. The outermost strand is grounded, which creates a ground plane around the two inner conductors. Any interference that enters the shielded cable will be conducted to ground instead of affecting the circuit's signal.

Engine, Cab, and Trailer Wiring

Sterling vehicles have two PDMs, one in the engine compartment and one in the cab. Both contain fuses, circuit breakers and relays used in the electrical system.

Engine Wiring

The engine compartment PDM has a decal identifying the location of the fuses, circuit breakers and relays on the outside of the PDM cover. See Fig. 1 for right-hand-drive vehicles, Fig. 2 for left-hand-drive vehicles built before February 27, 2001, or Fig. 3 for left-hand-drive vehicles built since February 27, 2001 but prior to September 12, 2003. Depending on vehicle options, fuse/circuit breaker/relay locations may vary from those shown. For fuse/circuit breaker/relay identification information, see Table 1 for right-hand-drive vehicles, Table 2 for left-hand-drive vehicles built before February 27, 2001, or Table 3 for left-hand-drive vehicles built since February 27, 2001 but prior to September 12, 2003.

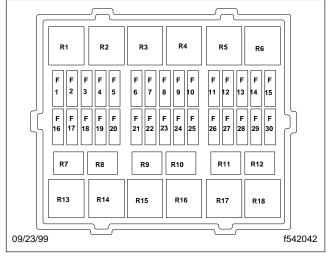


Fig. 1, Engine Compartment PDM, Right-Hand-Drive Vehicles

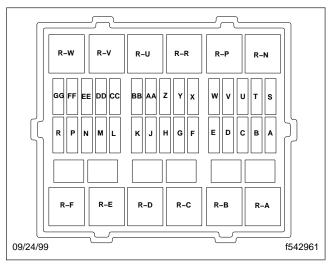


Fig. 2, Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)

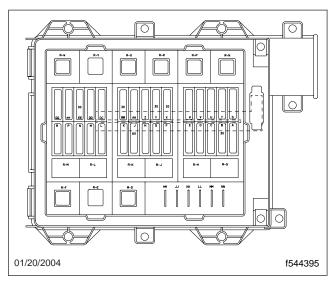


Fig. 3, Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)

Engine Compartment PDM, Right-Hand-Drive Vehicles		
Position	Description	Rating
	Relays	
R1	Trailer Reverse Lamps	_
R2	Trailer Stop Lamps	_
R3	Trailer Left Turn	_

Engine Compartment PDM, Right-Hand-Drive Vehicles		
Position	Description	Rating
R4	Trailer Right Turn	_
R5	Trailer Park and Marker Lamps	_
R6	Trailer Auxiliary	_
R7	Not Used	_
R8	Not Used	_
R9	Not Used	_
R10	Not Used	_
R11	Not Used	_
R12	Not Used	_
R13	Aircon Pressure Switch	_
R14	Fog Lamps (Drive Option)	_
R15	High Beam Headlamps	_
R16	Low Beam Headlamps	_
R17	Road (Drive) Lamps	_
R18	Not Used	_
	Circuit Breakers	
F1	Not Used	_
F2	Not Used	_
F3	Not Used	_
F4	Not Used	_
F5	Cab-Power-Window Right, Mirrors	20A
F6	Trailer Reverse Lamps	30A *
F7	Trailer Stop Lamps	30A *
F8	Trailer Left Turn	30A *
F9	Trailer Right Turn	30A *
F10	Trailer Park and Marker Lamps	30A *
F11	Cab-Stud Module	20A
F12	Cab-Windshield Wiper, F6	20A
F13	Cab-Stop, Reverse, F12	20A
F14	Cab-Accessory Relay	20A
F15	Cab-Park Lamps-Exterior	20A
F16	Not Used	_
F17	Not Used	_
F18	Not Used	_
F19	Not Used	_

Engine Compartment PDM, Right-Hand-Drive Vehicles		
Position	Description	Rating
F20	Cab-Power-Window Left, Door Locks	20A
F21	Fog Lamps (Drive Option)	20A *
F22	High Beam Headlamps	20A *
F23	Low Beam Headlamps	20A *
F24	Road (Drive) Lamps	20A *
F25	Trailer Auxiliary	20A *
F26	Cab-Customer Access	20A
F27	Cab-Lighting Control, Courtesy	20A
F28	Cab-Heater Aircon Blower Motor	30A Maxifuse
F29	Cab-Flasher Unit, Horn	20A
F30	Cab-Ignition Switch, Relay, Fuel Shutoff	20A

^{*} Cycling Type (Automatic Reset)

Table 1, Engine Compartment PDM, Right-Hand-Drive Vehicles

Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)		
Position	Description	Rating
	Relays	
R-A	Fuel Heater	_
R-B	Customer Access Park Lamps	_
R-C	Customer Access Marker Lamps	_
R-D	Not Used	_
R-E	Trailer ABS	_
R-F	Not Used	_
R-N	Trailer Left Turn Signal	_
R-P	Trailer Right Turn Signal	_
R-R	Trailer Park Lamps	_
R-U	Trailer Marker Lamps	_
R-V	Trailer Stop Lamps	_
R-W	Heated Moisture Ejectors	_
Fuses		
А	Fuel Heater Relay R-A	40A
В	Fuse 1 Fuel Solenoid	30A

Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)		
Position	Description	Rating
С	Customer Access, Marker and Park Lamp Relays R-B and R-C	40A
D	Fuse 13 Dome Lamp and Lighter, Fuse 14 Mirrors and Diagnostic Connection, Fuse 15 Audio/Phone	40A
Е	Left-Hand Power Window Relay R2	40A
F	Run Relay R4, Fuse F36, Flash- to-Pass and Trailer Hookup Lamp	40A
G	Heater/AC Blower Relay R8	40A
Н	Run Relay R6	40A
J	Ignition Switch and Run/Acc Relay R5	60A
K	Fuse 31 Courtesy Lamps, Fuse 32 Cab Marker Lamps, Fuse 33 Customer Access Stop Lamps	40A
L	Headlamp Fuse 37 and Headlamp Switch	40A
М	ABS	40A
N	Not Used	_
Р	Not Used	_
R	Not Used	_
S	Fuse 3, Horns and C/B 4, Wiper	40A
Т	Trailer Turn Lamps Relay, R-P and R-N	40A
U	Fuses 23 and 24, CB Hot Posts	40A
V	Right-Hand Power Window Relay R1	40A
W	Trailer Marker and Park Lamps Relays, R-U, R-R	40A
Х	Customer Access, Stud "A", Instrument Panel	30A
Υ	Heated Moisture Ejectors	30A
Z	Fuse 42, Turn Signals	40A
AA	Customer Access, Run/ACC Relay R10	40A
ВВ	Customer Access, Stud "H", Instrument Panel	30A
CC	Trailer Stop Lamps Relay R-V	40A

General Information

Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)		
Position	Description	Rating
DD	Not Used	_
EE	Trailer ABS	40A
FF	Not Used	_
GG	Not Used	_

Table 2, Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)

Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)

Position	Description	Rating
Relays		
R-D	Option	_
R-E	Trailer - ABS ECU Power	_
R-F	Option	_
R-G	Reserved for transmission	_
R-H	Reserved for transmission	_
R-J	Tail Lamp (Body Builder/Custom ACC)	_
R-K	Marker Lamp (Body Builder/ Custom ACC)	_
R-L	Engine Supply	_
R-M	Not Used	_
R-N	Trailer LH Turn	_
R-P	Trailer RH Turn	_
R-R	Trailer Park Lamp	_
R-U	Trailer Marker Lamp	_
R-V	Trailer Stop Lamp	_
R-W	Air Dryer/Heated Moisture Ejector	_
	Fuses	
А	Reserved for Fuel Heater Option	30A
В	Option	30A
С	Power to Relays R-J and R-K, Customer Access/Marker & Tail Lamps	30A

Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)

Position	Description	Rating
	Feed Fuses 13, 14, 15	
5	Fuse # 13: Cigar Lighter/Dome Lamp	30A
D	Fuse # 14: Power Mirror & Diagnostic	30A
	Fuse #15: Audio/Phone	
Е	Power to R-2 Left Door	20A
F	Power to R-4 Ignition Run	40A
G	Power to R-8 HVAC Blower Motor	30A
Н	Power to R-6 Ignition Run	40A
J	Ignition to R-5 Run Accessory	60A
	Feed Fuses 31, 32, and 33.	
	Fuse # 31: Courtesy Lamps	
K	Fuse # 32: Cab Marker Lamps	40A
	Fuse # 33: Customer Access Stop Lamps	
L	Feed Fuse F37-Head Lamps	40A
М	Feed Fuse F26-ABS Power	40A
N	Power to Sleeper	60A
Р	Power to Sleeper	60A
R	Not Used	_
	Feed Fuses 1, 2, 3, 4	
	Fuse # 1: Fuel Shutoff Solenoid	
S	Fuse # 2: Option	30A
	Fuse # 3: Horn Power	
	Fuse # 4: Washer/Wiper Power	
Т	Power to Relays R-N & R-P. Trailer LH/RH Turn Signals	40A
	Feed Fuse 23 & 24	
U	Fuse 23: CB Hot Post	40A
	Fuse 24: CB Hot Post	
V	Power to Relay R-1 Right Door	20A
W	Power to Relays R-R & R-U, Trailer Marker & Park Lamps	30A
Х	Custom/Option	40A

General Information

Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)		
Position	Description	Rating
Υ	Power to Relay RW-Heated Moist/Dryer	30A
Z	Feed Fuse 42, Stop Lamps and Turn Signals	40A
AA	Power to Hydromax	40A
BB	Customer Access, Stud "H", Instrument Panel	40A
CC	Trailer Stop Lamps Relay R-V	40A
DD	Not Used	_
EE	Power to Relay R-E: Trailer ABS	40A
FF	Not Used	_
GG	Reserved for Engine	40A
HH	Option	Varied
JJ	Option	Varied
KK	Option	Varied
LL	Battery Power Supply to Transmission ECU	Varied

Table 3, Engine Compartment PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)

Ignition Power Supply to Engine

Ignition Power Supply to

Transmission ECU

Varied

Varied

Cab Wiring

MM

NN

The cab PDM is located on the passenger side within the instrument panel. See Fig. 4 for right-hand-drive vehicles, Fig. 5 for left-hand-drive vehicles built before February 27, 2001, or Fig. 6 for left-hand-drive vehicles built since February 27, 2001 but prior to September 12, 2003. A trim panel covers the PDM and is attached to the instrument panel by quarter-turn fasteners. A decal identifying the location of the fuses, circuit breakers, and relays is attached to the back side of the trim panel. For fuse/circuit breaker/relay identification information, see Table 4 for right-hand-drive vehicles, Table 5 for left-hand-drive vehicles built before February 27, 2001, or Table 6 for left-hand-drive vehicles built since February 27, 2001 but prior to September 12, 2003.

Cab PDM, Right-Hand-Drive Vehicles		
Position	Description	Rating
	Circuit Breakers	
F1	Left Power Window	18A *
F2	Power Door Locks	10A
F3	Right Power Window	18A *
F4	Power Mirrors	10A
F5	Windshield Wiper/Washer	11A *
F6	Not Used	_
F7	Ignition Switch	10A
F8	Fuel Shutoff Relay	10A
F9	Not Used	_
F10	Reverse Lamps	10A
F11	Stop Lamps	10A
F12	Not Used	_
F13	Flasher Unit	10A
F14	Horn	10A
F15	Ignition Connection Antilock Brakes	5A
F16	Not Used	_
F17	Customer-Constant 12V	10A
F18	Customer-Accessory	10A
F19	A/C-Blend Motor, Blower Relay	5A
F20	Cigar Lighter	10A
F21	Mirror Heater	10A
F22	Switch-Trailer Auxiliary, Customer	5A
F23	Not Used	_
F24	Not Used	_
F25	Air Intake Heater Module	10A
F26	Engine/Exhaust Brake	10A
F27	Warning Lamps	5A
F28	Fan Clutch Solenoid, A/C Pressure Switch	5A
F29	Aircon Compressor	10A
F30	Air Switches	5A
F31	Clock Connection-Constant 12V	5A
F32	Dash Display, Diagnostic Connection 12V	5A

Cab PDM, Right-Hand-Drive Vehicles		
Position	Description	Rating
F33	Gauges	5A
F34	Clock, Road Speed Module- Ignition	5A
F35	Cruise Switch, Diagnostic Connection-Ignition	5A
F36	Not Used	_
F37	Headlamp Switch	10A
F38	Flash-to-Pass Switch	5A
F39	Courtesy Lamps	10A
F40	Low Beam Relay Control	5A
F41	Park Relay Control	5A
F42	Fog Lamps Switch	5A
F43	Radio-Cassette-Constant 12V	5A
F44	Audio Connector-Constant 12V	5A
F45	Radio-Cassette-Accessory	5A
F46	Audio Connector-Accessory	5A
F47	Stud Module A-Constant 12V	10A
F48	Stud Module C-Constant 12V	10A
F49	High Beam Relay Control	5A
F50	Road Lamp Switch, High Beam Indicator Lamp	5A
F51	Park Lamps-Front and Rear	10A
F52	Park Lamps-Roof and Mirror	10A
F53	Park-Radio/Cassette, Dash Display	5A
F54	Dimmer-Instrument Panel	10A
	Relays	
R1	Left Power Window	_
R2	Right Power Window	_
R3	Horn	_
R4	Ignition CB25 to CB30	_
R5	Accessory CB19 to CB24	_
R6	Ignition-Stop, Reverse, CB12	_
R7	Interior Illumination	_
R8	Blower Motor	_
R9	Flasher	_
R10	Accessory-Customer	_

Cab PDM, Right-Hand-Drive Vehicles		
Position	Description	Rating
R11	Windshield Wiper/Washer- Accessory	_
R12	Fuel Shutoff	_
R13	Audio-Accessory	_
R14	Gauges/Electronics-Ignition	_
R15	Engine Control Module-Ignition	_
R16	Exterior Park Lamps	_
R17	Not Used	_
R18	Not Used	_
	Stud Module	
А	(AA)/Battery	12V/40A
В	Accessory/Ignition	_
С	Ground	12V
D	Not Used	
Е	Not Used	
F	Not Used	_
G	Not Used	_

^{*} Cycling Type (Automatic Reset)

Table 4, Cab PDM, Right-Hand-Drive Vehicles

Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)		
Position	Description	Rating
	Circuit Breakers	
1	Fuel Shutoff Solenoid	10A
2	Not Used	_
3	Horn Power	10A
4	Washer/Wiper Timer	11A *
5	Daytime Running Lights Module, High Beam Indicator	15A
6	Air Dryer, Instrument Panel Air Valves, Trailer Stop Relay	10A
7	Air Intake Heater Module	10A
8	Two-Speed Axle, ABS Relay	15A
9	Exhaust/Engine Brake Solenoid, A/C Clutch, Allison ABS Relay	10A
10	Backup Lamps	10A

Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)		
Position	Description	Rating
11	Pushbutton Start, Bulb Check Relay, Warning Lamps, Ether Solenoid	20A
12	Engine Fan Control	10A
13	Cigar Lighter/Dome Lamps	15A
14	Power Mirrors, Datalink Power	10A
15	Audio, Cellular Phone (Battery)	20A
16	Audio Cellular Phone, Sleeper Relay (Run/Accy)	10A
17	Heated Mirror, Power Window Relay, Washer/Wiper Relay	25A
18	Heated Seats, Blend Door Motor, Blower Motor Relay	15A
19	Electronic Transmission, Caterpillar 3126 Automatic Transmission (Run)	5A
20	Electronic Engine Control (Start/Run)	15A
21	Warning Lamps, Fuel Heater Relay	10A
22	Gauges, Speedometer, Message Center (Power)	10A
23	Hot Post Number 2 (Instrument Panel or Header Console)	15A
24	Hot Post Number 1 (Instrument Panel)	15A
25	Customer Accessory (Run/Accy)	25A
26	Not Used	_
27	Detroit Diesel and Cummins Electronic Engines	15A
28	Electronic Engines	15A- Detroit Diesel and Cummins, 20A- Caterpillar
29	To Electronic Engines (Battery)	15A
30	Electronic Automatic Transmission (Battery)	15A
31	Courtesy/Dome/Spot Lamps	15A
32	Door Locks, Horn Relay, Marker Lamps	15A

Position	Description	Rating	
33	Customer Accessory Stop Lamps		
34	Left-Hand Power Window	18A *	
35	Right-Hand Power Window	18A *	
36	Flash-to-Pass, Trailer Hookup Lamps, Windshield Wipers	15A	
37	Instrument Panel Illumination, Park Lamps, Headlights, Customer Accessory Relay	15A	
38	High Beam Indicator Lamp	5A	
39	Fog/Road Lamps	10A	
40	Left-Hand Turn Signal Indicator Lamp	5A	
41	Right-Hand Turn Signal Indicator Lamp	5A	
42	Turn Signals, Hazards	30A	
43	Customer Access Front Left- Hand Turn Signal	5A	
44	Customer Access Front Right- Hand Turn Signal	5A	
45	Not Used		
46	Starter Relay, Air Intake Module, Ether Solenoid	20A	
47	Not Used		
48	Two-Speed Axle Signal to Speedometer	5A	
	Relays		
R1	Right-Hand Power Window	_	
R2	Left-Hand Power Window		
R3	Two-Speed Axle		
R4	Run Relay	_	
R5	Run/Accessory -		
R6	Run Relay -		
R7	Fog/Road Lamps —		
R8	Blower Motor —		
R9	Turn Signal Flasher —		
R10	Customer Access (Run/Accy) —		
R11	Washer/Wiper —		
R12	ABS Power —		

Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)			
Position	Description	Rating	
R13	Customer Access Stop Lamps	_	
R14	Engine Brake Cut-Out	_	
R15	A/C High Pressure	_	
R16	Horn Power	_	
R17	Bulb Check	_	
R18	Exhaust Brake	_	
R19	ABS Warning Lamp	_	
R20	Fuel Shutoff Solenoid, Caterpillar 3126 Neutral Start	_	
R21	Engine Fan Control	_	
R22	Allison ABS	_	
	Customer Access Terminals		
А	Battery (AA)	12V/40A	
В	Accessory/Ignition	_	
С	Ground	12V	
D	Feed Number 1 from Chassis	_	
Е	Feed Number 2 from Chassis	_	
F	Auxiliary Switch Number 1	_	
G	Auxiliary Switch Number 1	_	
Н	Battery (positive)	_	
J	Road Speed —		
K	Datalink (positive) —		
L	Datalink (negative) —		
М	Stoplamps —		
N	Auxiliary Switch Number 2		
P * Special Cycl	Auxiliary Switch Number 2 —		

^{*} Special Cycling Circuit Breakers

Table 5, Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)

Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)				
Position	Position Description Rating			
	Fuses			
1	1 Spare —			
2	Power Door Lock 10A			

Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)		
Position	Description	Rating
3	Horn Power/Cluster/AC Panel/ Diagnostic/Hydra Max	10A
4	Wash/Wipe Module	11A CB
5	Low Coolant/Cluster/Hydra Max/ Backup Lite/DRL	15A
6	Air Dryer/Htd Moisture Ejector	10A
7	Not Used	_
8	Two Speed Axle	15A
9	Water/Fuel Separator	20A
10	Customer Supply	10A
11	Gauge, Accessory Supply	10A
12	Spare	_
13	Spare	_
14	ABS Hydraulic Brake	25A
15	Radio System	20A
16	Radio System	10A
17	Mirror, Heated, Power	15A
18	Ignition, Accessories	15A
19	Meritor Transmission	10A
20	Spare	_
21	Not Used	_
22	Not Used	_
23	Spare	_
24	CB Hot Post	15A
25	Ignition, Key Start	10A
26	ABS-Hydraulic Pump	25A
27	Brake, Hydra-Max Pump	10A
28	Spare	_
29	Spare -	
30	Spare —	
31	Interior Light, Domelamp/ Courtesy Lamp	
32	Exterior Light, Marker Lamp	15A
33	Spare	_
34	LH Pwr Window	18A CB
35	RH Pwr Window 18A C	

General Information

Cab PDM, Left-Hand-Drive Vehicles (typical, for
vehicles built since February 27, 2001 but prior to
September 12, 2003)

September 12, 2003)			
Position	Description	Rating	
36	Exterior Light, Trailer Utility Light 10/		
37	Park Lamp 15A		
38	Headlamp	15A	
39	Fog/Road Lamps	10A	
40	Customer Access, Front, LH, T/S	5A	
41	Customer Access, Front, RH, T/S	5A	
42	Stoplamp Switch	10A CB	
43	Turn Signal Flasher	25A CB	
44	Spare	_	
45	ABS Pneumatic Brake	10A	
46	Ignition, Push Button Start	10A	
47	ABS Hydraulic/ABS Pneumatic	5A/15A	
48	Ignition-Engine/Transmission	10A	
	Relays		
R1	Right-Hand Power Window	_	
R2	Left-Hand Power Window	_	
R3	Two-Speed Axle	_	
R4	Ignition Run	_	
R5	Ignition Run/Accessory	_	
R6	Ignition Run Relay	_	
R7	Fog/Road Lamps	_	
R8	Blower Motor	_	
R9	Turn Signal Flasher	_	
R10	Spare	_	
R11	Washer/Wiper	_	
R12	Spare	_	
R13	Transmission	_	
R14	Engine Brake Cut-Out —		
R15	DRL Park Brk Cut Off —		
R16	Horn Power —		
R17	ABS-Hyd Brake Pump Bulb Check		
R18	Engine Brake —		
R19	ABS Warning Lamp —		

Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)		
Position Description Rati		Rating
R20	2 Speed Axle —	
R21	Electrical Engine Service Brake	_
R22	Spare	_

Table 6, Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)

Trailer Wiring

The trailer wiring harness supplies power to the seven-pin trailer electrical supply socket located on the rear of the cab. See **Fig. 7**.

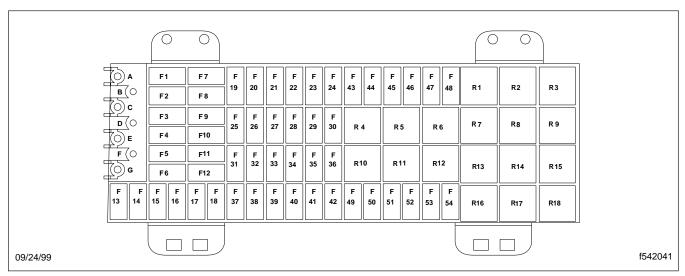


Fig. 4, Cab PDM, Right-Hand-Drive Vehicles

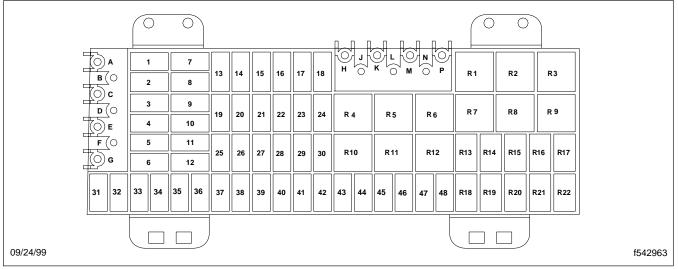


Fig. 5, Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built before February 27, 2001)

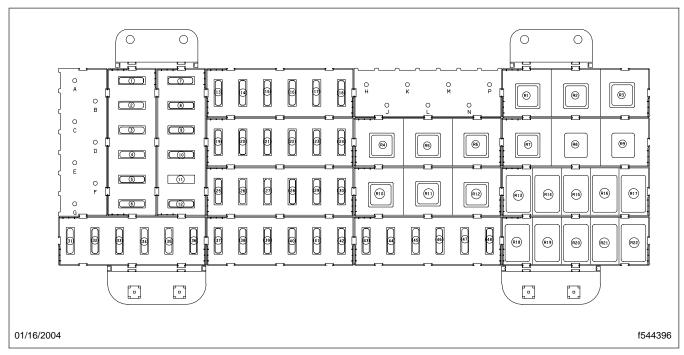


Fig. 6, Cab PDM, Left-Hand-Drive Vehicles (typical, for vehicles built since February 27, 2001 but prior to September 12, 2003)

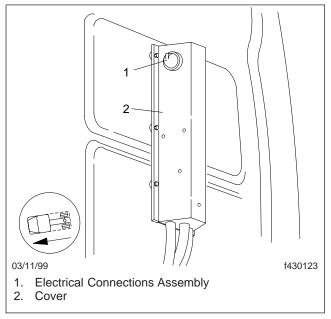


Fig. 7, Trailer Electrical Connections Socket Location

Wiring Repair and Replacement

Wiring Repair Using Phillips STA-DRY® Solderless Connectors

Parts and Tools

Parts are available through the Parts Distribution Centers (PDCs) in packages of 25 connectors. Use the connectors and adhesive lined shrinkable tubing shown in **Table 1** when making a wiring splice.

Tools needed for wiring repair using solderless connectors include the following.

- A dimple-type crimp tool with a minimum 3/16-inch (7.6-cm) width. See Fig. 1 for an example of a proper crimp tool. A typical manufacturer for this tool is Thomas & Betts.
- A heat gun rated at 1000°F (538°C).

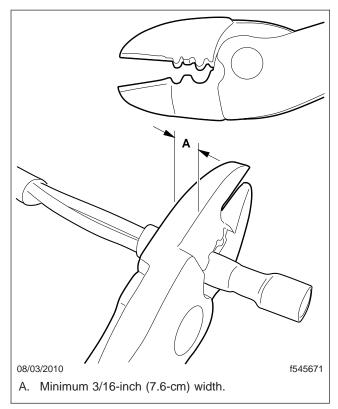


Fig. 1, Dimple-Type Crimp Tool

Procedure

- Dress the wires to be spliced by stripping the insulation to expose 1/4 inch (2.5 cm) of copper. Slide a 3-inch (7.6-cm) section of adhesive coated shrink tubing onto one of the wires.
- 2. Crimp the splice connector onto the wires. Use the type of crimp tool that makes a dimple in the connector. The dimple must be at least 3/16-inch (7.6-cm) wide or there will be too much space inside the connector and the solder will not flow into the wire. This crimp provides the mechanical retention needed. See Fig. 2.

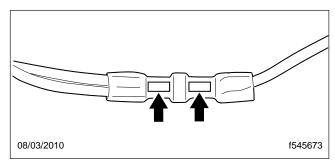


Fig. 2, Properly Crimped Splice

Pull test the wires by hand to ensure the crimp is mechanically solid.

IMPORTANT: A crimp tool that is too narrow will leave excessive air gaps in the crimp. The connection will not have the required amount of mechanical strength and the solder will not bond the wire to the connector. **Figure 3** shows an example of a bad crimp when the wrong tool is used.

- 4. Heat the properly crimped splice connector with the heat gun while slowly rotating the wire. The solder will take longer to flow than it will for the shrinkable insulation to contract. Heat until the solder band has completely melted into the connector. If the shrinkable insulation ruptures and a small amount of solder bubbles out, gently shake the splice to remove the solder. See Fig. 4.
- 5. When the connector has cooled, center the shrinkable tubing over the splice and heat the tubing until it has completely sealed the splice and a small fillet of adhesive is visible at the ends of the shrink tube. See Fig. 4.

Wiring Repair and Replacement

6. A three-wire tap splice can be made following the same procedure. Use a connector that is large

enough to fit all the strands of the wires. See Fig. 5 for an example of the completed splice.

Solderless Connector Parts		
Wire Size: gauge (mm) Connector Part Number* Shrinkable Tubing (Daimler Part Number		Shrinkable Tubing (Daimler Part Number)
20 to 18 (0.5 to 0.8)	PHM 1 1863	1/4 inch (2.5 cm) with internal adhesive coating (48-02461-025)
16 10 14 (1 to 2)	PHM 1 1862	1/4 inch (2.5 cm) with internal adhesive coating (48-02461-025)
12 to 10 (3 to 5)	PHM 1 1861	3/8 inch (7.6 cm) with internal adhesive coating-4 foot length (48-02461-038)
8 or larger (5 or larger)	Replace the terminal or the entire cable	Use adhesive lined red for positive cables and black for negative cables.

^{*} Twenty-five connectors per pack.

Table 1, Solderless Connector Parts

Wiring Repair Using Daimler Trucks North America (DTNA) Kit ESY ES66 404

Parts and Tools

Parts are available through the Parts Distribution Centers (PDCs) in kits with material for 50 splices. This kit may be used on 16 to 14 gauge (1 to 2 mm) wire.

Tools needed for wiring repair using solderless connectors include the following.

- A dimple-type crimp tool with a minimum 3/16-inch (7.6-cm) width. See Fig. 6 for an example of a proper crimp tool. A typical manufacturer for this tool is Thomas & Betts.
- A heat gun rated at 250°F (121°C).

Procedure

- Dress the wires to be spliced by stripping the insulation to expose 1/4 inch (2.5 cm) of copper. Slide a piece of the shrink tubing from the kit onto one of the wires.
- Slide a shrinkable solder sleeve from the kit onto one of the wires.
- Place the wires that will be spliced into each end of the barrel connector. See Fig. 7 for an example of the splice.

- Crimp each end of the barrel using a dimple-type crimp tool to secure the wires. See Fig. 6 for an example of a proper crimp tool.
- Pull test the wires by hand to ensure the crimp is mechanically solid.
- Slide the shrinkable solder sleeve onto the barrel connector so the solder band is at the center of the barrel connector.
- 7. Heat the splice using a heat gun rated at 250°F (121°C) until the sleeve has completely shrunk against the wire and the solder flows into the barrel connector. A small fillet of adhesive may be visible at the ends of the connector. See Fig. 8.
- Slide the shrinkable tubing over the splice and apply heat with a heat gun rated at 250°F (121°C) until it has completely shrunk against the wire insulation. A small fillet of adhesive should be visible at the ends of the shrinkable tubing.

Wiring Repair and Replacement

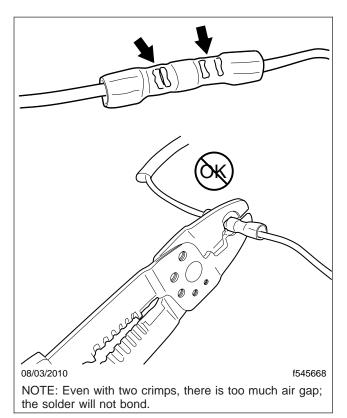
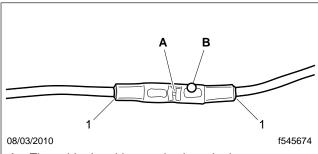


Fig. 3, Wrong Tool Being Used and a Crimp That Will



- A. The solder band is completely melted.
- B. Insulation rupture; gently shake off the solder bead.
- 1. Adhesive Fillet

Fig. 4, Solder Bead Rupture

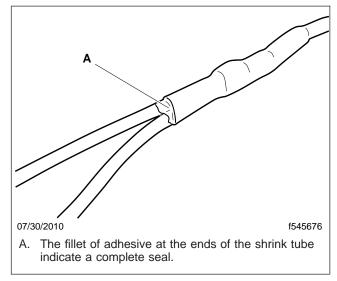


Fig. 5, Completed Three-Wire Tap Splice

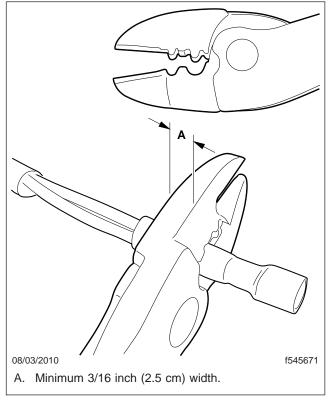


Fig. 6, Dimple-Type Crimp Tool

Wiring Repair and Replacement

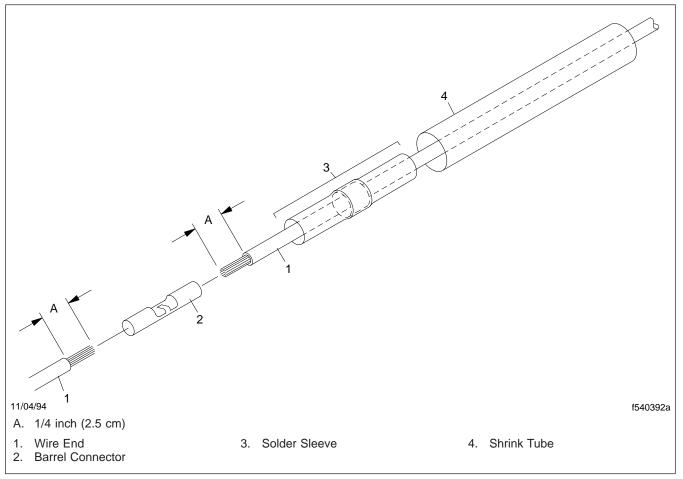


Fig. 7, Splice Prepared with Parts in Kit ESY ES66 404

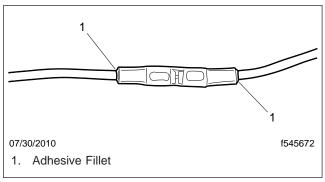


Fig. 8, Heated Solder Sleeve with Solder Band Melted into the Splice

Trailer Electrical Supply Socket Removal and Installation

Removal

- Park the vehicle on a level surface and set the parking brake. Shut down the engine. Chock the tires.
- 2. Disconnect the batteries.
- Remove the cover stud nuts retaining the cover to the cab.
- 4. Remove the cover. See Fig. 1.

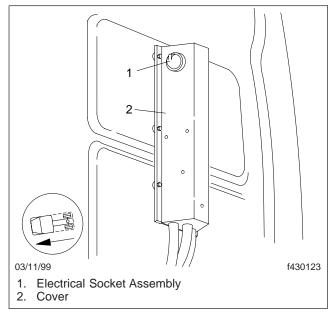


Fig. 1, Trailer Electrical Supply Socket Location

- 5. Remove the three screws holding the electrical socket to the cover. See **Fig. 2**.
- 6. Remove the housing cover from the electrical socket and remove the cap.
- Mark and disconnect the wires from the electrical socket terminals.

Installation

- Connect the wires to the electrical socket terminals.
- 2. Install the housing cover.
 - Insert the electrical socket into the housing.

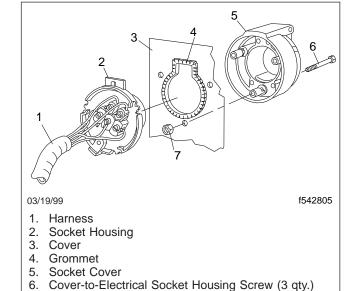


Fig. 2, Trailer Electrical Supply Socket and Components

- 2.2 Tighten the three screws connecting the electrical socket to the housing cover. See Fig. 2.
- 3. Apply calking around the studs.
- 4. Slide the cover over the studs.
- Install and tighten the nuts fastening the cover to the cab.
- 6. Connect the batteries.
- 7. Remove the chocks from the tires.

Specifications

IMPORTANT: All figures are typical for vehicles built before February 27, 2001.

See **Table 1** for fuse amperage ratings and colors for each amperage rating.

See **Table 2** for standard wiring color-coding information for vehicles built beginning February 27, 2001.

See **Table 3** for circuit numbers and descriptions for vehicles built beginning February 27, 2001.

See Fig. 1 for a full view of the power distribution wiring.

See Fig. 2 and Fig. 3 for partial views of the power distribution wiring.

See Fig. 4 for a full view of the customer access circuits wiring.

See Fig. 5 and Fig. 6 for partial views of the customer access circuits wiring.

See Fig. 7 for a full view of the instrument panel wiring.

See Fig. 8 for a full view of the cab ground summary.

See Fig. 9 and Fig. 10 for partial views of the cab ground summary.

See Fig. 11 for a full view of the right-hand-drive chassis ground summary.

See Fig. 12 for a full view of the left-hand-drive chassis ground summary.

See Fig. 13 for bulkhead connector "A" pin and circuit number identification.

See Fig. 14 for bulkhead connector "B" pin and circuit number identification.

See Fig. 15 for bulkhead connector "C" pin and circuit number identification.

Blade Fuse Color-Coding Chart		
Ampere Rating	Color	
5A ATO	Tan	
10A ATO	Red	
15A ATO	Light Blue	
20A ATO	Yellow	
25A ATO	Natural	
30A ATO or Maxi	Light Green	
40A Maxi	Amber	

Table 1, Blade Fuse Color-Coding Chart

Standard Wiring Color-Coding for Vehicles Built Beginning February 27, 2001		
Color Abbr Typical Usage		Typical Usage
Black	BK	Ground, General
Black-White	BK-W	Ground, Clean or Isolated
Blue DK	DKBL	Backup/Windshield Wiper/Trailer Auxiliary
Blue LT	LTBL	HVAC/Circulation Fans/1922+
Blue LT-White	LTBL-W	Water, Oil Gauge and Indicator (Engine and Transmission)
Brown	BR	Marker, Tail and Panel Lamps
Gray	GY	Electronic Engine (or TXL Insulation)
Green DK	DKG	Turn Signal, RH/Driver's Display/Data Record/1587+/1939-

Standard Wir	Standard Wiring Color-Coding for Vehicles Built Beginning February 27, 2001		
Color	Abbr	Typical Usage	
Green DK- White	DKG-W	Starting Aids/Fuel Heaters/Material Control/Winch/Tailgate	
Green LT	LTG	Headlamp/Roadlamp/DRL	
Green LT-White	LTG-W	Axle Controls and Indicators/Suspension/Fifth Wheel	
Orange	0	ABS/EBS/1587-	
Pink	PK	Start Control/Ignition/Charging/Volt and Ammeter/1922-	
Pink-White	PK-W	Fuel Control and Indicators/Shutdown/Speed Limiter	
Purple	PRP	Engine Fan/PTO/Auto Lube and Oil	
Purple-White	PRP-W	Utility/Spot/Ad/Interior/Emergency Lighting	
Red	R	Power Distribution, Constant	
Red-White	R-W	Brake/Pneumatic/Hydraulic/Retarder/Stop	
Tan	Т	MPH, RPM Signals/Horn/Flasher/Pyro/Turbo	
Tan-White	T-W	Audio/Video/Security/Window/Computer/Seat/Mirror/Cab Tilt	
White	W	Transmission (or SXL Insulation)	
Yellow	Υ	Turn Signal, LH/1939+ (or GXL Insulation)	
Yellow-White	Y-W	Air Bag and SPACE	

Table 2, Standard Wiring Color-Coding for Vehicles Built Beginning February 27, 2001

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
1	Battery cable, ground	
2	Battery cable, 6v positive	
3	Battery cable, 6v negative	
5	Battery cable, 6v, series/parallel terminal	
6	Battery cable, 12v positive	
7	Ground, starter terminal	
8	Starter, battery terminal	
9	Starter, solenoid switch terminal	
13	Ground stud, series/parallel terminal	
14	Cab power, main	
15	Starter, engine	
16	Alternator, main power cables, ammeter	
18	Ignition switch power, misc. components	
19	Voltage, meter/alarm	

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
20	Headlamp, LH	
21	Headlamp, high beam, LH/RH	
22	Headlamp, low beam, LH/RH	
23	Tail/marker lamps	
24	Horn, electric	
25	Horn, electric, button	
26	Horn, electric, supply	
27	Roadlamp/foglamp	
28	Roadlamp/foglamp	
29	Panel/instrument lamps	
30	Transmission oil temperature	
31	Transmission oil temperature, auxiliary	
32	Heater, RH auxiliary	
33	Heater, auxiliary	

Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description
34	Oil pressure, engine
35	Oil temperature, engine
36	Stop lamp
37	Turn signal flasher supply
38	Turn signal LH, EOF and trailer
39	Stop/turn combination lamp
40	Fan, windshield/sleeper
41	Dome lamp, interior
42	Axle oil temperature, forward
43	Axle oil temperature, rear
44	Axle oil temperature, center auxiliary
45	Receptacle, trailer
46	Marker/parking lamps
47	Fuel level
48	Fuel control and level, natural gas
52	Ignition switch and controls
54	Data recorder, speed and tach graph
55	Data recorder, speed and tach graph
57	Outlet, 12v power receptacle/cigar lighter
58	Heater, auxiliary
60	Turn signal, LH cab
61	Turn signal, RH cab
71	Ignition switch and controls
73	Utility lamp, back of cab
74	Starter mag switch/solenoid
75	Starter mag switch, ground, thermal protection
76	Mirror heat
77	Mirror heat, RH mirror supply
78	Spot lamp
80	Mirror heat, switch and controls
81	Ignition switch control devices
82	Starter mag switch, power supply
83	Alternator ground
84	Starting aid, glow plug heater
85	Starting aid, glow plug heater

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
86	Axle lock, switch, interaxle	
87	Axle lock	
88	Lubrication system, automatic	
90	Sander, road	
91	Heater, diesel-fired auxiliary	
94	Air dryer, heated	
95	Speaker, radio	
96	Oil level warning	
97	Coolant level alarm, Perry	
98	Heater A/C motor, blower	
99	Fuel solenoid, engine run	
101	Alternator control bus	
102	Parking lamps	
103	Parking lamps, RH	
108	Door control dome lamp, LH	
109	Door control dome lamp, RH	
113	Baggage compartment lamps	
116	Ground, cab stud	
117	Speed sensor "+", vehicle, MPH/KPH	
118	Speed sensor "-", vehicle, MPH/KPH	
119	Coolant temperature, engine	
120	Back-up/reverse lamp	
121	Brake, engine/retarder/compression	
122	Backup/reverse alarm	
123	Alternator, voltage regulator/rectifier	
124	Alternator regulator, ground	
125	Park brake indicator/warning	
130	Alternator/generator multi-voltage	
131	Alternator "No Charge" indicator/warning	
132	Alternator "No Charge" indicator/warning	
137	Alternator "No Charge" indicator/warning	
138	Starter lockout, alternator, ADLO	
139	Starter lockout, alternator, ADLO	
140	Oil pressure gauge, electronic	
141	Starter lockout, alternator, ADLO	

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
147	Fan control, engine, manual override	
148	Fan control, engine, manual override	
149	Fan manual controls, engine	
150	Engine protection, shutdown/warning	
151	Power inverter/converter 12v/110v	
153	Axle declutch, front	
154	Auxiliary air pressure	
155	Axle lift controls	
157	Mirror remote power controls	
158	Engine protection, Kysor, shutdown/warning	
159	Fan indicator/warning, engine	
160	Power inverter/converter 110v to 12v	
162	Tach sensor "+", engine, RPM	
163	Tach sensor "-", engine, RPM	
164	Axle indicator/warning, front	
166	Starting aid, engine, ether	
167	Oil fill system, leveler	
168	Hour meter, engine	
170	Fifth wheel slide lock indicator	
171	Brakesaver, CAT	
172	Clock	
173	Coolant level, engine coolant	
174	Engine protection, Nycal, warning	
175	Engine protection, Nycal, warning	
177	Engine protection, Robert Shaw, warning	
178	Idle timer, delayed shutdown, cool down	
179	Starting aid, glow plug heater	
180	Engine protection, Corning Glass, warning	
182	Fuel pressure	
183	Air cleaner restriction indicator/warning	
184	Starter lockout, neutral	
185	Security system, Britec System 5	
187	Fan ignition supply, engine	
188	Antilock Brake System (ABS)	
189	Antilock Brake System (ABS)	

Circuit	Numbers and Descriptions for Vehicles Built Beginning February 27, 2001
Circuit Number	Circuit Description
190	Air dryer, heated, Graham-White
191	Starting aid, glow plug, heater
192	Axle indicator/warning, pusher
193	Cab tilt pump
196	Fuel/water separator heater
197	Transmission lockup sensor
198	Axle, two-speed shift control
200	PTO controls
202	Alternator, 24v
203	Exhaust brake
204	Seat belt indicator/warning
205	Fan controls and headlamp
206	Heater A/C with oil pressure controls
208	Axle control, tri-axle, steer lock
209	Axle, two-speed shift control
210	Power Distribution Module (PDM), outside cab
211	Security system; see 185
212	Refrigerator, power, (no outlet)
213	Power inverter/converter 110v to 12v
214	Generator, auxiliary
215	Heater, diesel-fired auxiliary, Webasto
216	Engine idler, Sterling Tech (SLG)
217	Fuel solenoid, engine, synchro start
218	Pyrometer, gauge
219	Turbo pressure gauge
220	Ignition switch, accessory
221	Suspension dump controls
222	Headlamp dimmer controls
223	Transmission controls, auto shift (axle shift, see 209)
224	Transmission controls (axle shift, see 209)
225	Air pressure gauge, primary
226	Air pressure gauge, secondary
227	Air pressure gauge, application
228	Oil pressure gauge, electronic

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
229	Retarder, Telma (TLM)	
230	Retarder, Telma (TLM)	
231	Cab tilt alarm	
232	Transmission controls, power harness	
233	Retarder, transmission (Allison)	
234	Fan controls, engine	
235	Speed limiter, vehicle, Lenmar (LNM)	
236	Transmission neutral indicator	
237	Axle lock, auto, Meritor	
238	PTO controls, Chelsea	
239	Axle lock, auto, Meritor	
240	Fuel/water separator indicator/warning	
241	Data recorder, Sangamo tacho graph	
242	Seat controls	
243	Power inverter/converter	
244	Speed limiter, vehicle, Hewitt	
245	Engine protection, warning, P & N Co. (PNC)	
246	Fuel pump, electric	
248	Engine protection, shutdown, Ulanet Watchdog (ULN)	
250	Cruise control, Bendix (BW)	
251	Speed limiter, vehicle, Cummins Arrest (CUM)	
252	Engine protection, shutdown, Lenmar (LNM)	
253	Cab tilt indicator	
254	Emergency lamp, beacon	
255	Advertising lamp	
256	Optional power wire	
257	Windshield wiper delay	
258	Fifth wheel, indicator	
259	Alternator multi-voltage	
260	Engine protection, shutdown, Murphy (MUR)	
261	Axle lock, controlled differential	
262	Retarder, transmission (Allison)	
263	Engine protection, shutdown, Sterling Tech (SLG)	

Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description
264	Coolant level alarm, Webb (WEI)
265	Oil level warning, Webb (WEI)
266	PTO controls, transfer case
268	Gauge alarm, Murphy (MUR)
269	Speedometer, Engler (ENG)
270	Tachometer, Engler (ENG)
271	Oil pressure gauge, electronic
272	Transmission, deep reduction indicator
273	Axle oil temperature indicator, rear
274	Transmission oil temperature
275	TRW ETEC
276	Oil fill system, leveler, Webb (WEI)
277	Idle limiter, Kysor Idlestop (KYS)
278	Windshield wiper control, RH
279	Windshield wiper control, LH
280	Pyrometer alarm/shutdown, Hewitt (HEW)
281	Oil filter change indicator/warning
282	Engine protection, shutdown
283	Engine idler, cycler, Webb (WEI)
284	Oil filter change indicator/warning, Big Cam3
285	Suspension electrical/air controls
286	Fuel/water separator indicator/warning, Racor (RAI)
287	Tachometer, Sangamo (SNG)
288	Engine protection, alarm, Sterling Tech (SLG)
289	Transmission indicator, neutral
290	Engine protection, alarm, Hewitt (HEW)
291	Engine protection, warning, Webb (WEI)
292	Fuel tachometer, Flowscan (FOS), Argo (ARG)
293	Starting aid, engine, ether, Lubristart
294	Air tank auto-drain valve, SAB
295	Radio, AM/FM/CB
296	Fuel transfer pump
297	Data recorder warning buzzer
298	Fuel pressure gauge

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
299	Air temperature, outside cab	
300	Radio line level signals	
301	Security system	
302	CB Radio	
303	Air pressure, low	
304	Back-up/reverse lamp	
305	Ignition switch, accessory	
306	Ignition switch, run position	
307	Headlamp switch	
308	Fifth wheel, controls	
309	Park brake indicator/warning	
310	Axle lock	
311	Ignition accessory option block	
312	Radio	
313	Turn signal flasher supply	
314	Turn signal switch supply	
315	Windshield wiper	
316	Windshield wiper motor low speed	
317	Windshield wiper motor park	
318	Windshield wiper motor high speed	
319	Windshield wiper motor park	
320	Windshield wiper washer	
321	Marker lamps, trailer, ICC	
322	Headlamp switch, park mode	
323	Odometer output	
324	Lightbar high coolant temperature	
325	Lightbar, engine oil pressure	
326	Lightbar turn signal flasher control	
327	Tachometer sensor, engine, RPM	
328	Speed sensor, vehicle, MPH/KPH	
329	Pyrometer sensor positive	
330	Pyrometer sensor negative	
331	Datalink signal, positive	
332	Datalink return, negative	
333	Air dryer, heated	

Circuit	Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description	
334	Door-activated dome lamp	
335	A/C cold control jumper	
336	Headlamp relay jumper	
337	Roadlamp switch	
338	Heater A/C electronic controls	
339	Lightbar/cluster power	
340	A/C cold control switch	
341	Marker lamps, trailer	
342	Ammeter gauge	
343	Starting aid, glow plug switch, heater	
344	Starting aid, glow plug pressure switch, heater	
345	Starting aid, glow plug solenoid, heater	
346	Speaker, radio, ground	
347	Shutter, engine fan	
348	Shutter control, engine fan	
349	Shutter, engine fan	
350	Lightbar, turn signal flasher timing	
351	Speed limiter, vehicle, lightbar	
352	Engine protection, delayed shutdown	
353	Engine protection, delayed shutdown	
354	Shutter transmission temperature control, engine fan	
355	Fan transmission temperature control, engine	
356	Speed control	
357	Fuel solenoid delay shutdown	
358	Trailer relay	
359	Headlamp ON signal, lightbar/cluster	
360	Fan controls, engine, Kysor lightbar	
362	Fuel/water separator heater	
363	Window power	
364	Window power, up	
365	Window power, down	
367	Coolant temperature gauge, Kysor VIP	
368	Coolant temperature gauge, Kysor VIP	
369	Coolant temperature gauge, Kysor VIP	

Circuit Number	Circuit Description
370	Receptacle auxiliary terminal, trailer
371	Marker lamp, fender guides
372	Receptacle, heavy duty, trailer
373	Fuel solenoid, engine run
374	Starter lockout
375	Daylight Running Lamps (DRL), neutral
376	Antilock Brake System (ABS) controls
377	Antilock Brake System (ABS) sensors
378	Antilock Brake System (ABS) valves
379	Daylight Running Lamps (DRL)
380	Daylight Running Lamps (DRL)
381	Daylight Running Lamps (DRL)
382	Daylight Running Lamps (DRL), LH headlamp
383	Daylight Running Lamps (DRL), RH headlamp
384	Daylight Running Lamps (DRL), program
385	Daylight Running Lamps (DRL), controls
386	Daylight Running Lamps (DRL), LH headlamp
387	Daylight Running Lamps (DRL), RH headlamp
388	Hydraulic brake power
389	Hydraulic brake relay
390	Hydraulic brake lamp
391	Hydraulic brake relay
392	Hydraulic brake motor
393	Hydraulic brake flow/relay
394	Hydraulic brake, park brake lamp
395	Hydraulic brake fluid sensor
396	Hydraulic brake buzzer/alarm
397	Hydraulic brake cab door signal
398	Hydraulic brake motor sense
399	Optional wire, cab/chassis, customer furnished
400	Optional wire, cab/chassis, customer furnished
401	Block coolant heater, Truck Comfort Sys (TCS)
403	Fuel restriction indicator, Hewitt (HEW)
404	Data recorder, ARI Trip
405	Data recorder

Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001		
Circuit Number	Circuit Description	
406	Emergency lamp, alternating flashing	
407	Emergency lamp, cross-fire lights	
408	Emergency lamp, alley lights	
409	Emergency lamp, bin lights	
410	Emergency siren	
411	Emergency fire truck miscellaneous	
412	Data recorder, Isspro (ISP)	
414	Tracking system, vehicle, Sony Geostrat RGSS	
415	Idle governor, high	
416	Refrigerator/television power, (no outlet)	
417	Phone power, mobile	
418	Tool box lamp, LH	
419	Tool box lamp, RH	
420	Military 24v lighting, blackout	
421	Military 24v lighting, blackout	
422	Military auxilliary 24v heater	
423	Military, winch controls	
424	Headlamp wiper/washer	
425	Battery cutoff switch controls and bypass	
426	Air inside/outside indicator	
427	Tracking system, vehicle, satellite	
428	Battery isolator protection system	
429	Pyrometer alarm/warning	
430	Windshield wiper heater	
431	Starting aid, engine preheater, grid/flame	
432	Seat controls	
433	Data recorder, Data Hub (DDE)	
434	Suspension controls, ECAS	
435	Seat belt indicator/warning	
436	Camera, rear and side view	
437	Instrumentation Control Unit (ICU), dash display	
439	Electronic engine ECU	
440	Electronic engine ECU	
442	Data recorder, Data Logger Unit (DLU)	
443	Door lock	

Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001	
Circuit Number	Circuit Description
444	Obstacle Detection Sys (ODS), VORAD
445	Body controls, dump lock
446	Tire inflation, Central Tire Inflation Sys (CTIS)
447	Battery cutoff protection system, Hewitt (HEW)
448	Tailgate controls, material
449	Fueling data recording and transmitter
450	Mirror dimming controls (MSI)
454	Air Bag and Seat Pretention System (SPACE)
455	Instrument LH/RH side selection control
457	Dash controls, datalink, (BPU)
459	Steering pump controls
460	Transmission, automatic, Aisin Seiki, cab controls
461	Transmission, automatic, Aisin Seiki, chassis/ transmission controls
462	Headlamp, LH auxilary, snow plow
463	Headlamp, RH auxilary, snow plow
464	Transmission SmartShift control
465	Headlamp flashing control
466	Lane departure indicator/tracking system
467	Coolant flow, engine
468	Obstacle Detection Sys (ODS), VORAD
469	Level control power, body/chassis
500	Hydraulic brake ECU, brake signal
501	Buzzer
502	Oil level warning, engine low
503	Starting aid, engine preheater, flame start
505	Gauge sender, optional
516	Starting aid, engine preheater, flame start
1587	Databus, diagnostics, SAE J1587
1922	Databus, controls, SAE J1922
1939	Databus, controls, SAE J1939
BAT	Main battery power
GND	Ground, miscellaneous cab/chassis
NEW	Circuit number required

Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001		
Circuit Number	Circuit Description	
OPT	Optional wiring, spare or customer furnished	
B###	Bendix Antilock Brake System (ABS)	
C###	Caterpillar electronic engine	
D###	Detroit Diesel electronic engine (DDE)	
E###	Allison electronic transmission	
N###	Cummins electronic engine	
S###	Spicer AutoMate transmission	
T###	Twin Disc automatic transmission	
W###	Eaton Ceemat/AutoShift transmission	
X###	WABCO Anitlock Brake System (ABS); see 376, 377 and 378	

Table 3, Circuit Numbers and Descriptions for Vehicles Built Beginning February 27, 2001

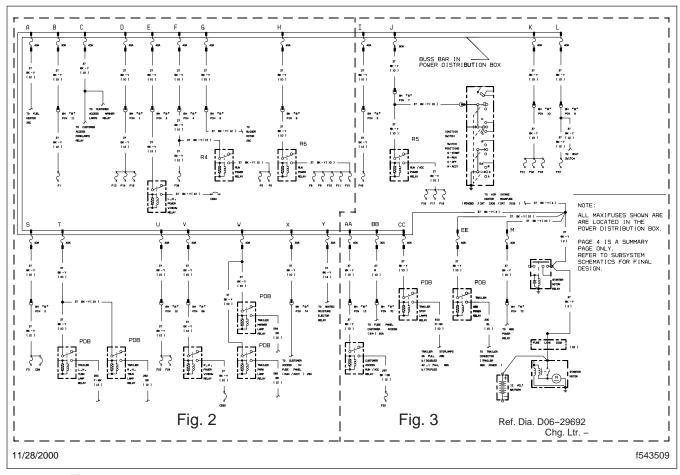


Fig. 1, Power Distribution Wiring (full view; typical, for vehicles built before February 27, 2001)

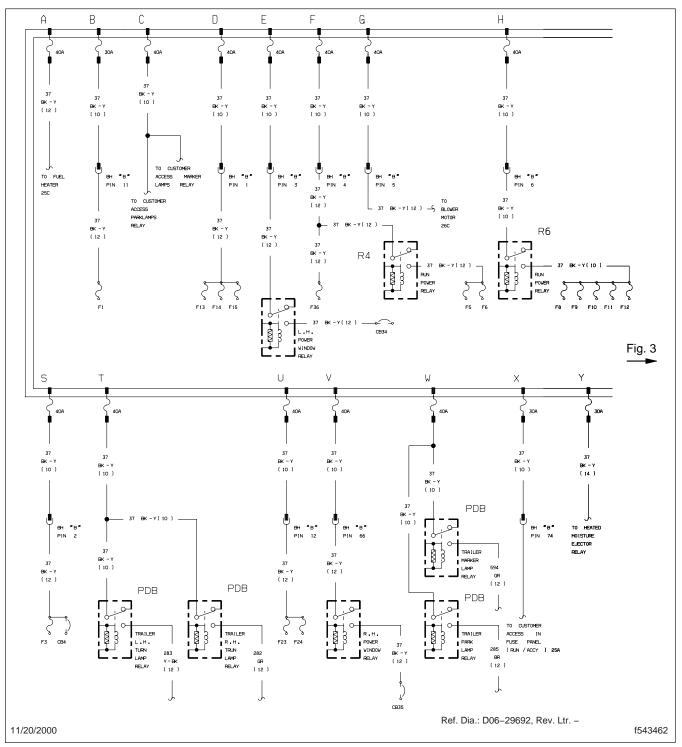


Fig. 2, Power Distribution Wiring (partial view; typical, for vehicles built before February 27, 2001)

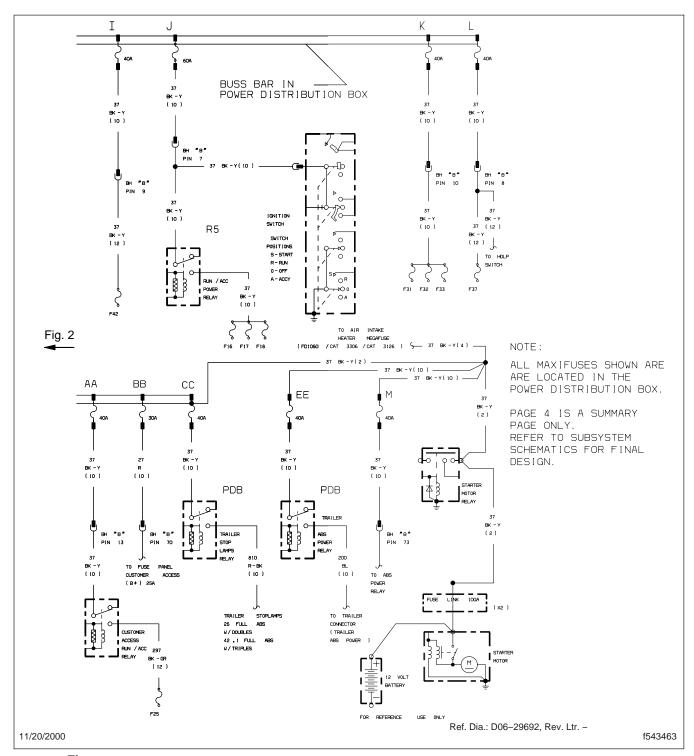


Fig. 3, Power Distribution Wiring (partial view; typical, for vehicles built before February 27, 2001)

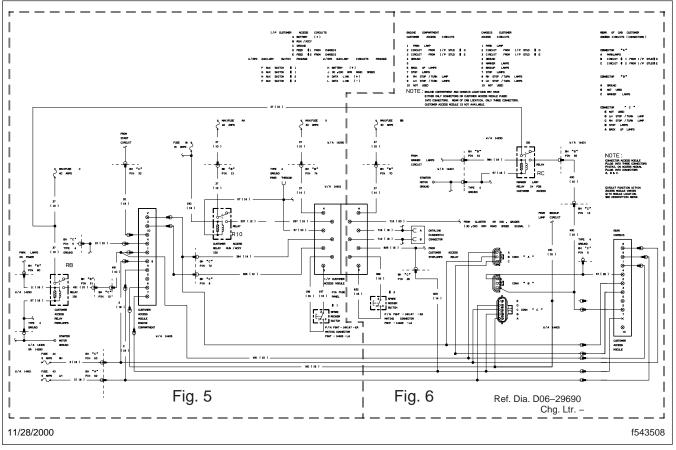


Fig. 4, Customer Access Circuits Wiring (full view; typical, for vehicles built before February 27, 2001)

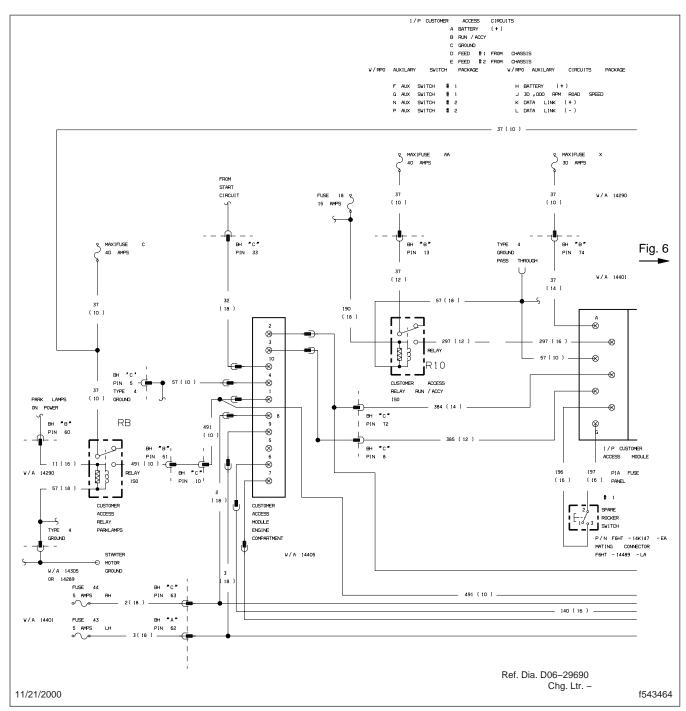


Fig. 5, Customer Access Circuits Wiring (partial view; typical, for vehicles built before February 27, 2001)

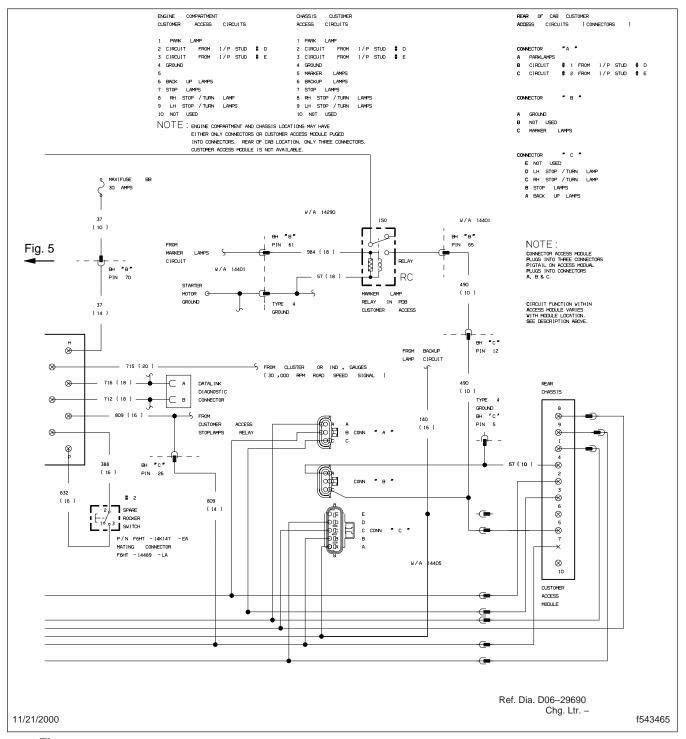


Fig. 6, Customer Access Circuits Wiring (partial view; typical, for vehicles built before February 27, 2001)

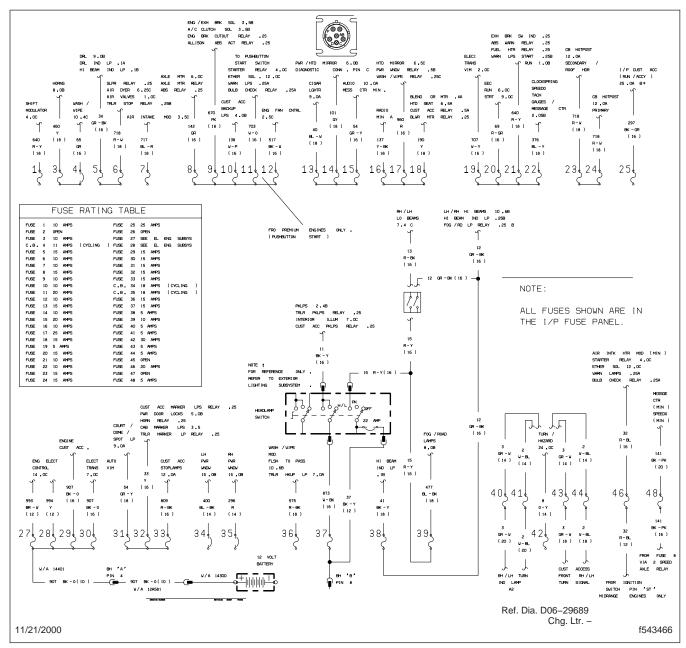


Fig. 7, Instrument Panel Wiring (full view; typical, for vehicles built before February 27, 2001)

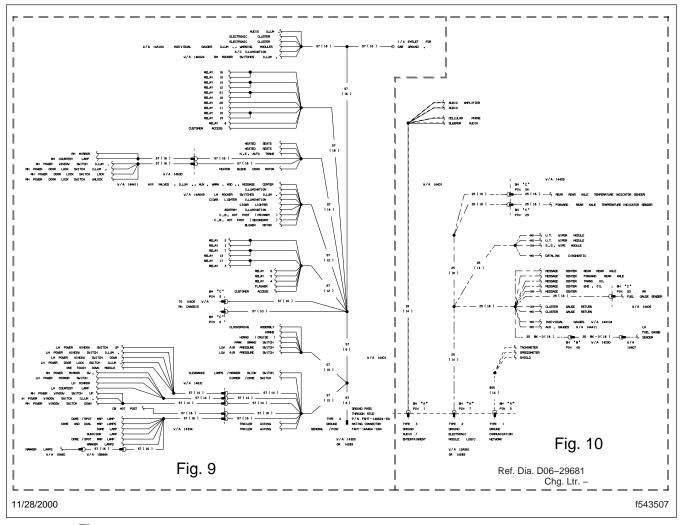


Fig. 8, Cab Ground Summary (full view; typical, for vehicles built before February 27, 2001)

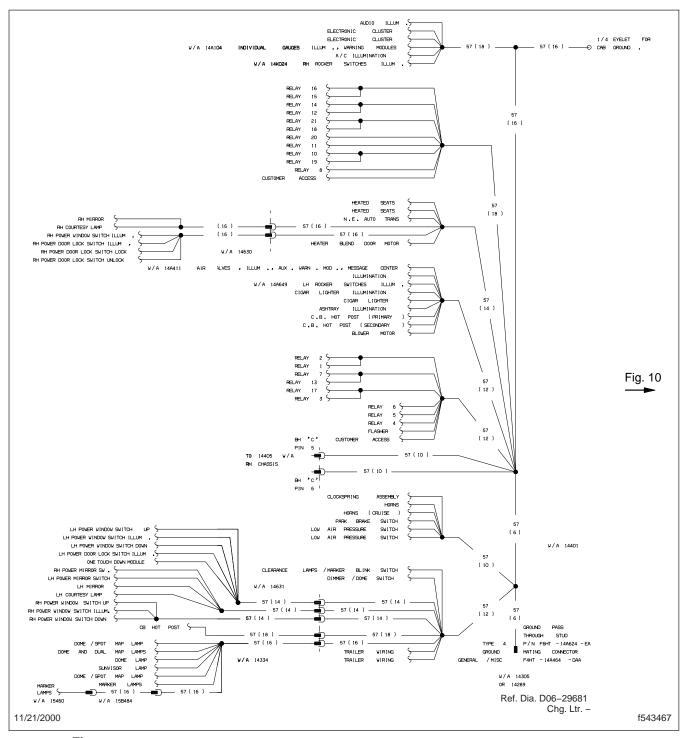


Fig. 9, Cab Ground Summary (partial view; typical, for vehicles built before February 27, 2001)

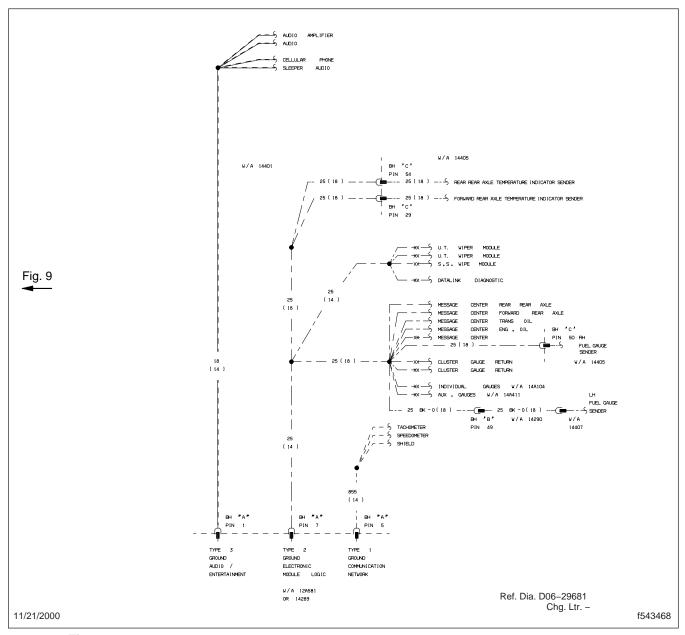


Fig. 10, Cab Ground Summary (partial view; typical, for vehicles built before February 27, 2001)

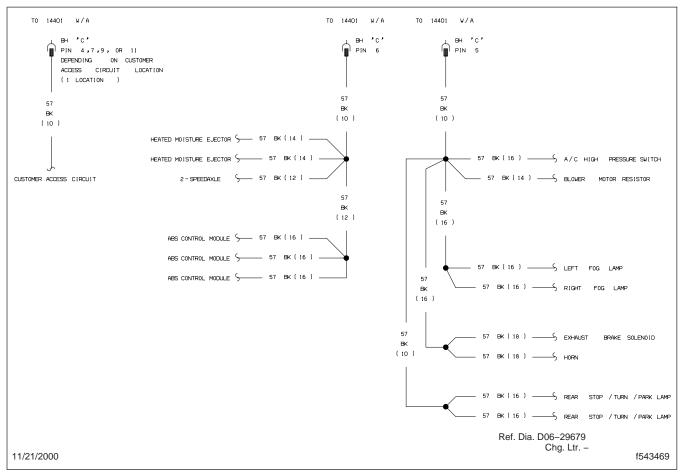


Fig. 11, Right-Hand-Drive Chassis Ground Summary (full view; typical, for vehicles built before February 27, 2001)

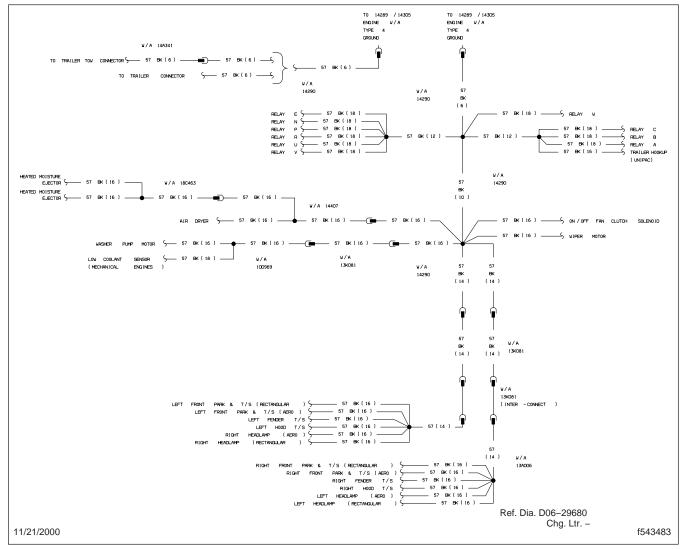


Fig. 12, Left-Hand-Drive Chassis Ground Summary (full view; typical, for vehicles built before February 27, 2001)

```
BULKHEAD "A"
                                                                                                                                                                                       DESCRIPTION
                                                                                                                    TYPE 3 GROUND .
PRESSURE SWITCH TO A/C COMPRESSOR
                                                                                                                                                                            BATTERY POWER (B+)
                                                                                                                    DED1CATED
                                                                                                                   TYPE 1 GROUND .

BATTERY POWER TO TRANSMISSION VIM .

TYPE 2 GROUND .

FUEL HEATER
                                                                                                                    FUEL SHUTOFF SOLENOID
                                                                                   170 /932 ALLISON SHIFT SELECTOR 0/FUEL SHUTOFF
171 ALLISON SHIFT SELECTOR
172 /162 ALLISON SHIFT SELECTOR 0/ACCEL SN.
162 ESHAUST BRAKE
                                                             13
14
15
16
17
18
19
20
21
                                                                                                                                                                                               TO "CHECK A/C" IND . LAMP .
                                                                                                                    A/C COMPRESSOR
                                                                                                                A/C COMPRESSOR TO "CHECK A/C" INU-
SPESSOR COMMON
CRUISE CONTROL RES /NCC .
CRUISE CONTROL RES /NCC .
RUN POWER TO BOOLUPE CAUSE /SPICER
BAIL POWER TO BOOLUPE CAUSE /SPICER
BAIL OIL TEMPERATURE RETURN .
SPEEDOMETER OUTURE RETURN .
SPEEDOMETER OUTURE TO ECH .
                                                                                  25
                                                                                 25
614
634
978
                                                                                                                 TRANS OIL TEMPERATURE SENDER
TRANS OIL TEMPERATURE
TO SENDER TRANS OF TRANS OF TRANS OF TRANS
TRANS OF TRANS OF TRANS OF TRANS OF TRANS
TRANS OF T
                                                                                  669 FLEE SHUTGEF RELAY COIL
669 / 3936 DICE VALIDATION 1 / ON / OFF FAN CL
475 / 517 CLUTCH SHITCH TO ECH . / FAN CLUTCH
716 DATALINK (+).
712 DATALINK (-).
                                                                                                                    DATALINK (-).
ALLISON SHIFT SELECTOR
BACKUP LAMPS SHITCH TO BACKUP LAMPS
ALLISON SHIFT SELECTOR
O BNGINE BRANCE LO/HI OR EXHAUST BRANCE
ENGINE BRANCE MED/HI
                                                                            911 / 910
                                                                                                                   ENGINE
                                                             48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
                                                                                  614
826
863
                                                                                                                   ALLISON ENGINE BRAKE
NEUTRAL SWITCH RELAY
ALLISON ENGINE BRAKE
                                                                                                                                                                                                                                          TO ECM
                                                                                                                    ALLISON
ALLISON
                                                                                                                                                                                               SELECTOR
                                                                                                                    ALL ISON
                                                                                                                                                                                               SELECTOR
                                                                                                                    ALLISON
ALLISON
ALLISON
                                                                                                                                                                  SHIFT
                                                                                                                                                                                                 SELECTOR
                                                                                                                                                                                                    SELECTOR
                                                                                                                    BATTERY
                                                                                                                                                                                                    TO ECM .
                                                                                                                    BATTERY
                                                                                                                                                                  POWER
                                                                                                                                                                                                 TO ECM .
                                                                                                                                                                                                                                                 CUSTOMER ACCESS .
11/21/2000
                                                                                                                                                                                                                                                                                                                                                                                                  f543493
```

Fig. 13, Bulkhead Connector "A" Pin and Circuit Number Identification (typical, for vehicles built before February 27, 2001)

```
BULKHEAD "B"
                              CIRCUIT
                                                                  DESCRIPTION
                  PIN
                                                            'S'
'E' TO LH PWR WINDOW MOTOR .
'F'
                                          MAXIFUSE
                                          MAX1FUSE
                                          MAXIFUSE
                                         MAXIFUSE
MAXIFUSE
                                                            'G' TO BLOWER MOTOR ,
                                                            'G' TO BLOWER MOTOR
'H' TO RUN RELAY
'J' TO IGNITION SWITCH .
'L' TO HEADLAMP SWITCH .
'Z' TO FLASHER .
                                          MAXIFUSE
                                          MAXIFUSE
                                          MAXIFUSE
                                                          'U' TO C.B. HOT POST
'AA' TO CUSTOMER ACCESS .
                             37
37
34
12
                                          MAXIFUSE
                                         MAKITUDE: "AN 10 DUSINDEN AUGUSS
REN POWER TO DRUM
HEADLAMP SVITON TO HIGH BEAMS
ORUM OR HIGH BEAMS TO "HIGH BEAM" IND. LAMP
DRUM TO "DAYTIME RUNNING " IND. LAMP.
                                         TRAILER HOOKUP LAMP.
RUN / ACCY FOR HTD MOIST EJECT OR AIR DRYER
                                         DRLM TO PARK BRAKE SWITCH .
                             3
                                         LEFT FRONT TURN SIGNAL .
                                         WIPE / WASH MODULE TO WASHER PUMP .
ABS TRAILER POWER
                                         VIRE / WASH MUDULE 10 WISHER FOUT.

RESS TRAILER POWER
START CIRCUIT TO AIR INTAKE MOD.

START / RAIN POWER TO AIR INTAKE MOD.

AIR INTAKE MOD. TO "WAIT TO START" IND. LAMP.

RIGHT FRONT TURN SIGNAL.
                                         RIGHT TURN SIGNAL TO TRAILER RELAY COIL LEFT TURN SIGNAL TO TRAILER RELAY COIL MARKER LAMPS TO TRAILER RELAY COIL STOPLAMPS TO TRAILER RELAY COIL
                      46
47
48
49
50
51
52
53
                                          TYPE 2 FUEL SENDER GROUND
                                         FUEL SENDER SIGNAL
                                                        SWITCH
ACCESS
                                                                          TO LOV BEAMS
                                          ON / OFF FAN CONTROL SOLENOID TO FAN CONTROL RELAY SWITCH
                                         START / RUN POWER TO FUEL HEATER RELAY COIL .
LOW COOLANT SENSOR TO IND . LAMP .
                      54
55
56
                      58
59
60
61
                              11
984
                                                         SVITCH TO PARKLAMPS .
ACCESS MARKER LAMPS .
                                         CUSTOMER
                                                          POWER TO WIPER MOTOR ,
                                         BATTERY
                              65
                                                          ACCESS PARKLAMPS
'V' TO RH PWR WINDOW
                                         MAXIFUSE
                                                                                                  MOTOR .
                                                                        TO VIPER MOTOR HIGH .
TO VIPER MOTOR LOV
TO VIPER MOTOR PARK
                                          VIPE / WASH MODULE
                                          WIPE / WASH MODULE
                                        io CUSTOME.

HEATED MOISTURE ELECTORS
MAXIFUSE 'M' TO ABS
MAXIFUSE 'X' A
                                                             , BB ,
                                                                     TO CUSTOMER
                                                                                             ACCESS .
                                                        'M' TO ABS
'X' TO CUSTOMER ACCESS .
                                                                                                                                         f543494
11/21/2000
```

Fig. 14, Bulkhead Connector "B" Pin and Circuit Number Identification (typical, for vehicles built before February 27, 2001)

```
BULKHEAD "C"
                        CIRCUIT
               PIN
                                                  DESCRIPTION
                                              MOTOR HIGH .
MOTOR MED .
MOTOR LO .
                                  BLOVER
                                  TYPE 4 GROUND
TYPE 4 GROUND
                                  CUSTOMER ACCESS POWER .
                                              ACCESS PARKLAMPS
                                  CUSTOMER ACCESS MARKER LAMPS .
                       490
                                 A/C PRESSURE SW. TO A/C COMPRESSOR, SELECTOR SWITCH TO A/C PRESSURE SWITCH. FOO / ROOD LAMPS . J1922 ( - )
                        642
                                  ABS TO ENGINE BRK CUT - OUT RELAY COIL .
                                 A/C CLUTCH SW TO A/C HIGH PRESS RELAY COIL.
CUSTOMER ACCESS STOPLAMPS
                       25
                                  FORWARD REAR AXLE TEMP . RETURN .
                  29
30
31
32
33
34
35
36
37
                                  FORMARD REAR ANLE TEMP SENDER
BROKUP LAMPS SV TO BROKUP LAMPS .
START CIRCUIT TO CUSTOMER ACCESS .
JUS22 (+)
BATTERY POWER TO HORNS .
                                  FUEL SENDER , REAR REAR AXLE TEMP , SENDER ,
                                  DATALINK (-).
ABS TO ABS WARNING LIGHT RELAY COIL .
RIGHT REAR TURN SIGNAL .
                                 RIGHT AND LEFT REAR PARALAMPS
LEFT REAR TURN SIGNAL
FUEL GAUGE RETURN
                                  TRACTION CONTROL SWITCH
DATALINK (+).
REAR REAR AXLE TEMP, SENDER,
                                   TRACTION CONTROL WARNING LAMP
                        162
                                  EXH . BRK. CONTROL SW. TO EXH. BRK. CONTROL SOL.
                                  CUSTOMER ACCESS LEFT TURN SIGNAL .
CUSTOMER ACCESS RIGHT TURN SIGNAL .
                                  ABS POWER
                                  BLOWER MOTOR TO BLOWER MOTOR SWITCH
                        183
                                 11/21/2000
                                                                                                                f543495
```

Fig. 15, Bulkhead Connector "C" Pin and Circuit Number Identification (typical, for vehicles built before February 27, 2001)